

A droplet-based, optofluidic device for high-throughput, quantitative bioanalysis

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Abstract

Analysis of chemical or biomolecular contents in a tiny amount of specimen presents a significant challenge in many biochemical studies and diagnostic applications. In this work, we present a single-layer, optofluidic device for real-time, high-throughput, quantitative analysis of droplet contents. Our device integrates an optical fiber-based, on-chip detection unit with a droplet-based microfluidic unit. It can quantitatively analyze the contents of individual droplets in real-time. It also achieves a detection throughput of 2000 droplets per second, a detection limit of 20 nM, and an excellent reproducibility in its detection results. In a proof-of-concept study, we demonstrate that our device can be used to perform detection of DNA and its mutations by monitoring the fluorescent signal changes of the target DNA/molecular beacon complex in single droplets. Our approach can be immediately extended to a real-time, high-throughput detection of other biomolecules (such as proteins and viruses) in droplets. With its advantages in throughput, functionality, cost, size, and reliability, the droplet-based optofluidic device presented here can be a valuable tool for many medical diagnostic applications.

Keywords

Microfluidics, droplet, optofluidics, DNA analysis, high-throughput detection

Introduction

Droplet-based microfluidics presents great potential for conducting high-throughput chemical and biological assays due to its significant advantages in cost, screening time, and sensitivity.¹⁻⁷

This technology compartmentalizes reagents into aqueous-in-oil droplets with volumes ranging from femtoliters to nanoliters, as opposed to microliter sample volumes in conventional microfluidic methods. In addition, it allows the aqueous droplets to be separated by an oil phase, thus preventing undesirable contamination and cross-talk between neighboring droplets or between the reagents and channel walls.^{2-3,5} Moreover, droplet microfluidics allows individual droplet production at kilohertz frequencies and makes it possible to conduct high-throughput assays of complex chemical, biochemical, or pharmaceutical analytical processes in a rapid, automated, and reproducible manner.⁴

Recently, significant advances have been made in developing droplet microfluidics-based, high-throughput screening methods⁸⁻¹⁰ for a variety of applications including drug discovery, directed enzyme evolution, bacteria screening, and nucleic acid analysis.^{4,7,11-13} An effective, droplet-based, screening method will require the following three key functions: 1) encapsulation of materials in droplets, 2) manipulation (moving, splitting, sorting, *etc.*) of droplets, and 3) detection of products in droplets.¹ Thus far, significant progress has been made in realizing the first two functions: researchers have demonstrated encapsulation of various species including cells, microparticles, molecules, and DNA into individual droplets;¹⁴⁻¹⁶ they have also achieved varieties of rapid droplet manipulation techniques in a controllable manner, including droplet transportation, fission, fusion, mixing, sorting, trapping, and packaging.¹⁷⁻²⁵ However, limited research has been conducted on developing techniques for rapid and sensitive detection and

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3 analysis of droplet contents.^{10,26-30} In particular, to achieve rapid and quantitative measurements
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5 of fast-moving individual droplets often requires expensive instruments and/or sophisticated
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7 operation procedures. For example, although droplets can be observed and recorded by a
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9 fluorescence microscope equipped with a sensitive CCD camera,⁴ regular CCD cameras fail in
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11 real-time detection of individual droplets moving at a high velocity and rely on detection of the
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13 average signal of many droplets. Thus, an expensive fast camera is required to capture data from
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15 a single fast-moving droplet.³¹ Alternatively, confocal fluorescence microscopy has been used to
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17 quantify droplet contents in a high-throughput fashion.^{32,33} Using this method, high-throughput
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19 DNA assays have been achieved by characterizing a fluorescence resonance energy transfer
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21 (FRET) signal.³³ The dependence of the existing droplet-based detection methods on expensive
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23 instruments (*e.g.*, fast camera, confocal fluorescence microscope) prevents their widespread
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25 applications. We believe that an ideal droplet-based detection method should fulfill the following
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27 criteria: 1) low-cost fabrication with easy and automatic operation; 2) real-time and high-
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29 throughput individual droplet detection; 3) quantitative and sensitive characterization of droplet
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31 contents; and 4) excellent reproducibility.
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39 Here we report an optofluidic³⁴⁻⁴⁶ device for high-throughput, real-time, quantitative analysis of
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41 droplet contents. Our approach integrates an optical fiber-based detection unit with a droplet-
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43 based microfluidic device. By detecting the fluorescence intensity using photomultiplier tubes
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45 (PMTs), the contents of individual droplets were accurately analyzed in real-time with a high-
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47 throughput format (2000 droplets per second). While being significantly simpler and cheaper,
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49 our device can achieve an acceptable performance compared with previous methods, which
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51 require expensive equipment such as confocal or fluorescent microscopes coupled to a fast
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53 camera.⁴⁷ In addition, we demonstrate that our device can be used to detect DNA contents in
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3 droplets and perform single nucleotide polymorphism (SNP) analysis. SNP analysis is a major
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5 diagnostic method for genetic diseases, which is typically limited by sample consumption, non-
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7 specific binding, and low reaction efficient in the conventional platform.²⁷ In this work, we
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9 demonstrate the detection of the abnormality on the BRCA1 gene which is known to cause breast
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11 and ovarian cancer.⁴⁸
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14 15 16 **Experiments**

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20 **Working mechanism.** Figure 1 shows a schematic of the droplet-based optofluidic device. This
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22 device consists of three components: a droplet-generation unit, a mixing and reaction unit, and an
23
24 optical fiber-based detection unit. Reagents (Chem 1 and Chem 2) and buffer are loaded from the
25
26 three-forked inlet and dispersed into the oil flow to generate droplets. Reagents inside each
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28 droplet are well mixed during the transportation process through the long curved channel to
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30 guarantee complete chemical reaction. Finally, individual droplets are monitored by the fiber-
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32 based detection unit in real-time to detect the fluorescence intensity to perform DNA analysis.
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37 **Device fabrication.** The droplet-based optofluidic device was fabricated using standard soft-
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39 lithography and mold-replica techniques in two steps. First, a single-layer pattern of SU8
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41 photoresist (125 μm thick) was developed on a silicon wafer to form the master mold. The width
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43 of channel was 200 μm . The length of the serpentine mixing channel depended on the mixing
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45 required for the bioreaction under examination. The length of the serpentine mixing channel was
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47 20 mm, 50 mm and 100 mm, for different reactions, respectively. This mold was salinized by
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49 vapor of 1H,1H,2H,2H-perfluorooctyl-trichlorosolane (Sigma-Aldrich) to assist
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51 polydimethylsiloxane (PDMS) peel-off in the later step. Second, PDMS syrup was poured on the
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53 mold and cured in an oven to fabricate the microfluidic channel. Third, the PDMS layer was
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3 peeled from the mold, and inlets and outlets were drilled with a Harris Uni-Core punch (0.75
4 mm) on the PDMA layer. After drilling, the PDMS layer was sealed onto a glass slide to form a
5 microfluidic device. Finally, polyethylene tubes were inserted into the inlets and outlets to
6 connect the microfluidic device to syringe pumps (neMESYS).
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12 **Optical setup.** The fiber-based optical detection system includes two optical fibers: an input
13 fiber (Thorlabs S405, single-mode, core diameter = 2.9 μm , cladding diameter = 125 μm , N.A. =
14 0.14) which brings the excitation light from a portable blue laser (488 nm, Innova 300, Coherent)
15 to the detection point, and a detection fiber (Thorlabs AFS105.125Y, multi-mode, core diameter
16 = 105 μm , cladding diameter = 125 μm , N.A. = 0.22) which collects the fluorescent emission
17 from the excited droplets and directs it to an off-chip PMT (Hamamatsu 6780-20). The optical
18 fibers were precisely positioned through guide chambers with a height of 125 μm . As shown in
19 Fig. 2a, the input fiber was aligned perpendicular to the microfluidic channel, and the maximum
20 beam width on the droplet was less than 20 μm thanks to the small numerical aperture of the
21 input fiber. The detection fiber with a much larger numerical aperture and core diameter was
22 fixed at an angle of 27° from the input fiber to maximize the fluorescence detection efficiency
23 and to avoid direct collection of the excitation light. The collected fluorescent emission was
24 filtered by a band-pass filter (532/40 nm) before being fed to the PMT. A home-made control
25 circuit with tunable gain^{40,49} was developed to drive the PMT. The electronic signals from the
26 PMT were amplified with a high-frequency amplifier (Hamamatsu C6438-01), filtered with an
27 electric signal filter, and recorded by a digital oscilloscope (Tektronix DPO400).
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51 **Sample preparation.** Fluorinert® FC-40 (Sigma) with 3 wt% DuPont Krytox 157 FS surfactant
52 (ChemPoint) was used as the oil phase to compartmentalize the aqueous solution into droplets
53 throughout the study. Alexa Fluor® 488 (excitation = 495 nm, emission = 519 nm) conjugated
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3 with Dextran (Life Technologies) was diluted into different concentrations ranging from 20 nM
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5 to 2 μM as the aqueous phase for quantitative characterization of the fluorescence detection of
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7 the device as described in the next section. The molecular beacon (MB), wild-type single-strain
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9 DNA BRCA1 (WT), single-mutation single-strain DNA (SM), and control single-strain DNA
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11 (CON) were purchased from IDT DNA Technologies and prepared in different concentrations
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13 for DNA mutation detection, as summarized in Table 1. The DNase water was purchased from
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15 Sigma-Aldrich.
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22 **Results and Discussion**

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25 **Characterization of droplet-based fluorescence detection.** We first characterized the
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27 fluorescence detection performance of our droplet-based optofluidic device with the commercial
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29 Alexa Fluor® 488 fluorescent dye. Both inlets for Chem 1 and Chem 2 were not in use (blocked)
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31 during the characterization. The fluorescent solution was injected at different concentrations
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33 through the buffer inlet at a flow rate of $0.3 \mu\text{l min}^{-1}$ and compartmentalized into uniform
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35 droplets ($292.8 \pm 3.7 \mu\text{m}$) by the oil phase with a flow rate of $2 \mu\text{l min}^{-1}$. The compartmentalized
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37 aqueous droplets were driven through the long curved channel and then monitored by the fiber-
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39 based optical detection system in sequence (Fig. 1). Figure 2a shows the microscopic snapshot of
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41 a droplet under detection. The droplet was excited by the 488 nm blue laser with a beam width
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43 less than $20 \mu\text{m}$. The use of a narrow beam significantly reduces excitation time per unit area of
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45 the fluorescent solution so that the bleaching effect of the fluorescent could be minimized. The
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47 emitted green fluorescence signal from the droplet was collected by the detection fiber and
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49 recorded by the digital oscilloscope. Each set of experiments was recorded at a sampling rate of
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51 100 kHz and post-processed using a homemade MATLAB-based program.
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4 Single aqueous-in-oil droplets with a wide range of fluorescent dye concentrations were detected
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6 for quantitative characterization. Figure 2b shows the detected optical signals of three
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8 representative droplets with different fluorescent dye concentrations (62 nM, 125 nM, and 250
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10 nM). It can be seen that different fluorescent dye concentrations exhibit similar signal waveforms
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12 with the same peak width but distinct heights. The identical width of the detected signals proves
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14 the uniformity of the generated droplet size by our device, while the distinct peak heights
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16 indicate that the fluorescence intensity of each droplet can be quantitatively identified in real-
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18 time. The dependency between the fluorescent dye concentration of the droplet and the output
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20 detection voltage by our device is displayed in Fig. 2c, with each data point produced from
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22 hundreds of uniform droplets. A linear relationship is observed for a large concentration range
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24 (20 nM to 2 μ M). The small deviation at each data point implies the reproducibility and
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26 consistency of our device and the capability to perform fluorescence-based quantitative analyses
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28 of droplet contents.
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37 **High-throughput fluorescence detection.** In the previous section we have demonstrated the
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39 sensitivity and reproducibility of our droplet-based optofluidic device for fluorescence detection.
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41 Here we test the detection throughput of our device. The throughput is majorly limited by the
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43 droplet generation process and flow speed. In the throughput-testing setup, the buffer inlet was
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45 blocked while the fluorescent solution and DI water were injected through Chem 1 and Chem 2
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47 inlets, respectively. To achieve maximum throughput, the highest droplet production frequency
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49 and minimal inter-droplet distance were obtained by adjusting the respective flow rates of the
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51 fluorescent solution, DI water, and oil phase. The optimal flow condition of our device was
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53 obtained under these conditions: the oil phase had a flow rate of 1500 μ l min^{-1} , and the total
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3 combined flow rate of 1 μM fluorescent solution and DI water was fixed at $300 \mu\text{l min}^{-1}$. The
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5 flow rate ratio between the 1 μM fluorescent solution and the DI water defines the
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7 concentration of fluorescence in each droplet, which could be varied from 0 M to 1 μM . By
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9 continuously increasing the flow rate of DI water from $0 \mu\text{l min}^{-1}$ to $300 \mu\text{l min}^{-1}$, a
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11 concentration gradient of fluorescence was generated across several adjacent droplets. The
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13 resolution or “steepness” of the gradient was limited by the response time on the pumps in
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15 the system. The droplets were transported through 20 mm channel from the droplet generator to
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17 the detection region in around 20 ms, which is long enough to achieve uniform mixing.²⁷ As
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19 shown in the processed optical detection signal (Fig. 3), we demonstrate a high detection
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21 throughput of 2000 droplets per second (or 0.5 ms per droplet). With such a high throughput, we
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23 can perform fast and reliable fluorescence-based detections, such as DNA analysis, by taking the
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25 average of the detected signals from thousands of droplets with uniform size and fluorescent
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27 concentration. On the other hand, thanks to the consistency of droplet generation and optical
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29 detection in our device, we could detect the fluorescence intensity of each droplet with equal size
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31 but different fluorescence concentration. To prove the concept, we gradually increased the
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33 fluorescent dye concentration in each droplet by steadily increasing the flow rate of the
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35 fluorescent dye solution and decreasing that of DI water. After passing through the mixing
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37 region, each droplet with various fluorescent dye concentrations was detected and plotted in Fig.
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39 3. This demonstration confirms that our device is capable of detecting fluorescence intensity of
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41 each droplet at a throughput of 2000 events per second.
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51 **Droplet-based DNA analysis.** The sensitivity, reproducibility, and high throughput make our
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53 droplet-based optofluidic device an ideal platform for high-throughput screening of biomolecules
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55 such as DNA, proteins, and viruses. Here we demonstrate that our device can perform DNA
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3 analyses by sensing the fluorescence intensity of complexes of the molecular beacon and DNA in
4 single droplets. The abnormality on BRCA1 gene, known to cause breast and ovarian cancer,
5 was detected in this system. As summarized in Table 1, we prepared wild-type single-strain
6 DNA (WT), single-mutation single-strain DNA (SM), control single-strain DNA (CON), and
7 molecular beacon only (MB) for test. In each experiment, we injected molecular beacon, DNase
8 water, and DNA solutions (WT, SM, CON, or MB) into Chem1, buffer, and Chem 2 inlets at
9 flow rates of $1 \mu\text{l min}^{-1}$, $0.05 \mu\text{l min}^{-1}$, and $1 \mu\text{l min}^{-1}$, respectively. The flow rate of oil phase
10 was kept at $12 \mu\text{l min}^{-1}$. All of the reagents were dispersed into 7.5 nL volume droplets at a
11 generation rate of 4 droplets per second. The DNA was fully mixed with the molecular beacon
12 and the reaction between the two was completed during the process of transporting the droplets
13 through the 100 mm long serpentine mixing channel. The transit time of a single droplet through
14 the U-shaped structures of the serpentine mixing channel was around 12.5 s. If one were
15 interested in a different bimolecular reaction, the length of the serpentine mixing channel and
16 the flow rates in the system could be adjusted to achieve the desired mixing for the biomolecular
17 reaction of interest. When excited by the blue laser at the optical detection region, the
18 fluorescence emission from the DNA/molecular beacon complex in each droplet was detected
19 and recorded in voltage. Figure 4 shows the output voltage of different sets of experiments. The
20 experiment with molecular beacons only (MB) has the lowest output voltage (0.098 V) and
21 serves as the background noise. The control experiment with mismatched DNA (CON) has a
22 slightly higher output voltage (0.114 V). The wild-type DNA experiment has the highest voltage
23 (0.275 V) while the SM was measured to be slightly lower (0.242 V), indicating that the BRCA1
24 DNA and its mutation were clearly identified by our device. The relatively high background
25 noise likely resulted from the decomposition of molecular beacon and the absence of a certain
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3 metal-ion solution in the buffer, which is consistent with the literature.⁵⁰ Nevertheless, our
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5 device exhibits high sensitivity and demonstrates that the WT and SM can be distinguished. Our
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7 results also prove the robustness of the droplet-based optofluidic device for bioanalysis
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9 applications.
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13 Next, we calculated the signal-to-noise ratio (SNR) as an indicator of detection capability of
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15 our device. The SNR is defined as
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$$17 \quad \text{SNR} = \frac{I_c - I_b}{I_o - I_b} = \frac{V_c - V_b}{V_o - V_b}, \quad (1)$$

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19 where I and V are intrinsic fluorescence intensity and detected voltage, respectively, and
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21 subscripts b, c, and o denote molecular beacon only (background: MB), molecular beacon in the
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23 presence of the DNA target (WT or SM), and molecular beacon in the presence of the negative-
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25 control DNA (CON), respectively. The calculated SNR for WT and SM is 11.06 and 9.0,
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27 respectively. The SNR of single mutation hybridization is 18.6% smaller than that of the wild-
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29 type hybridization and can be used to analyze the DNA mutations. The demonstration presented
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31 in this section shows that our droplet-based, optofluidic device has the capability to
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33 quantitatively detect DNA and its mutations.
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44 **Conclusions**

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47 In summary, we have successfully developed a droplet-based optofluidic device for high-
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49 throughput fluorescence detection, which integrates droplet generation, on-chip mixing, and
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51 fiber-based optical detection into a single-layered chip. We show that our device can
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53 quantitatively sense the fluorescent emission from droplets with a detection limit of 20 nM of
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55 fluorescent dye concentration (Alexa Fluor® 488 dye). A detection throughput of 2000 droplets
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3 per second was achieved with excellent fluorescence intensity identification. Compared to the
4 existing droplet-based, high-throughput detection methods (confocal or fluorescence microscopy
5 equipped with a fast camera), our optofluidic approach possesses the advantages of low cost, less
6 fluorescence bleaching, real-time single droplet detection, and a low detection limitation.
7
8 Moreover, we demonstrated that the device can detect single nucleotide mutations in DNA,
9 making it an ideal platform for fast and cost-effective breast and ovarian cancer diagnosis.
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11 This technique will be useful in many chemical, biochemical, and pharmaceutical analytical
12 processes such as immunoassays and cancer diagnosis.⁵¹⁻⁵⁸
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24 **Associated Contents**

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28 **Supplementary Information.** Additional information and figures. This material is available free
29 of charge via the Internet at <http://pubs.acs.org>.
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Captions

Figure 1 Schematic of the droplet-based optofluidic device composed of a droplet-generation unit, a mixing and reaction unit, and a fiber-based optical detection unit.

Figure 2 Fluorescence intensity characterization of the droplet-based optofluidic device. (a) A microscopic snapshot of a droplet excited by a 20 μm -wide laser beam. (b) The electric signal of three droplets with different fluorescent dye concentrations. (c) The calibration curve presenting a linear relationship between the fluorescent dye concentration and the detection voltage.

Figure 3 High-throughput, droplet-based fluorescence detection. The left panel plots the normalized output signal and concentration of aqueous-in-oil droplets with slightly increasing fluorescent dye concentrations. The enlarged plot at the right panel depicts the detection throughput at 0.5 ms per droplet (*i.e.*, 2000 droplets per second).

Figure 4 DNA analysis using our droplet-based optofluidic device. The plot presents the output voltage of different fluorescence signals from droplets with different molecular beacon/DNA complexes. The sequences and concentrations of WT, SM, CON and MB are listed in Table 1.

Table 1 The sequences of molecular beacon (MB) and DNAs used in our experiments. The underlined sequences and lowercase symbol indicate the MB-DNA hybridization sequence and mutation point, respectively.

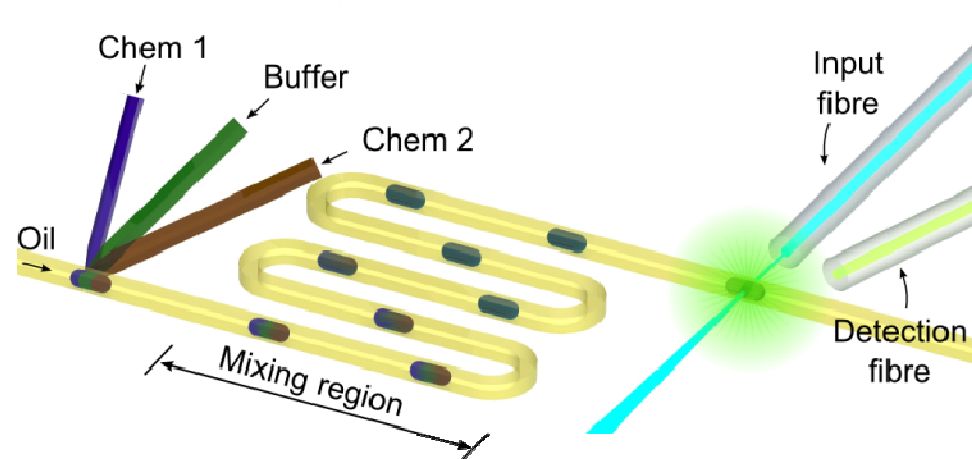


Fig. 1

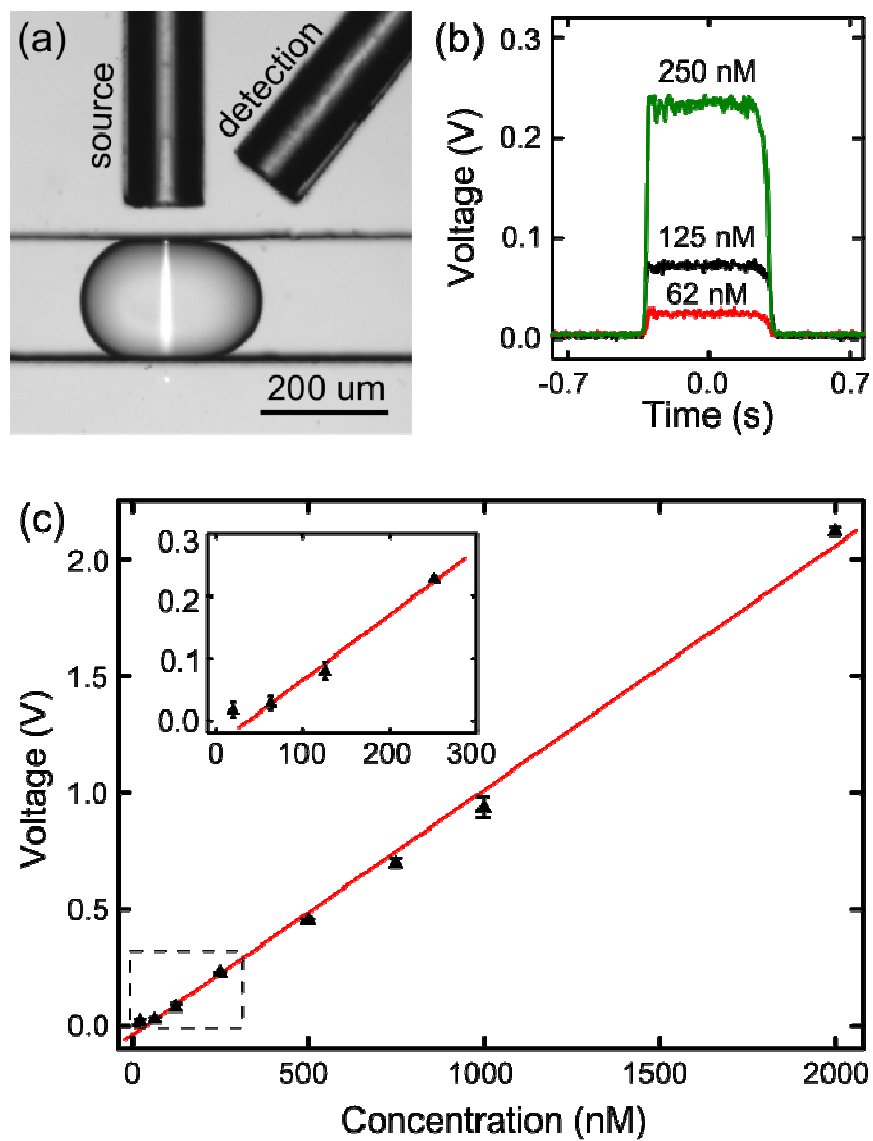


Fig. 2

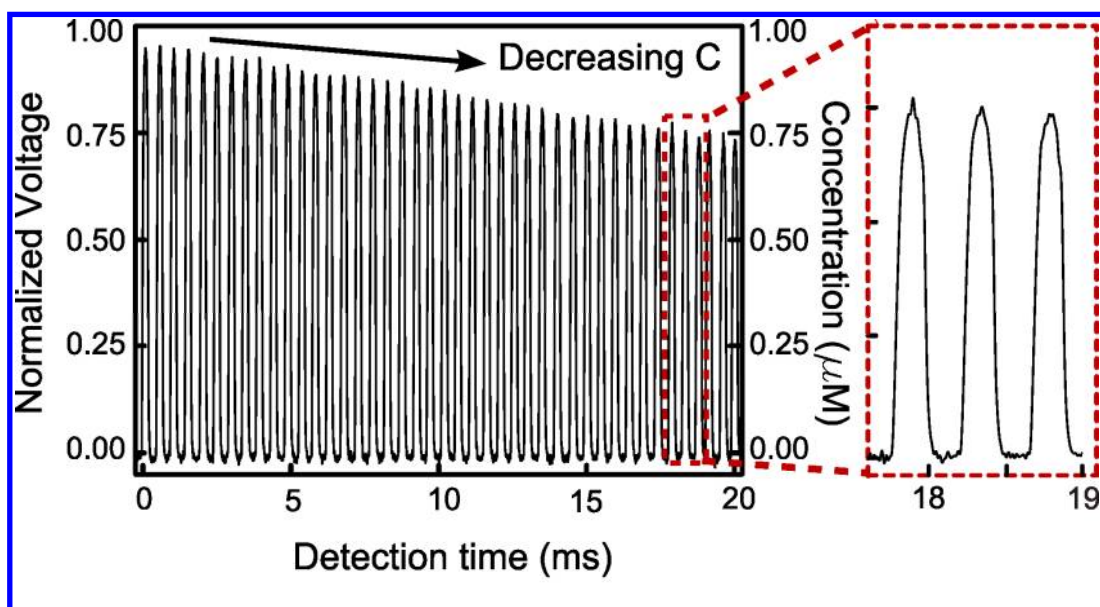


Fig. 3

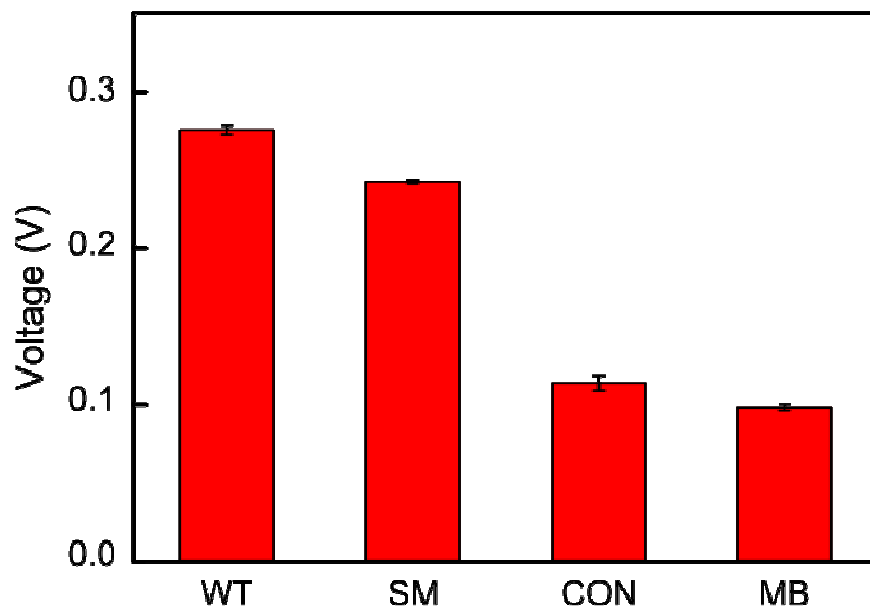


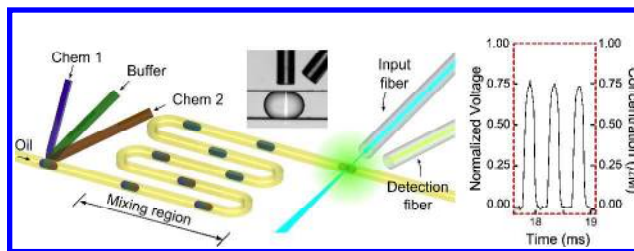
Fig. 4

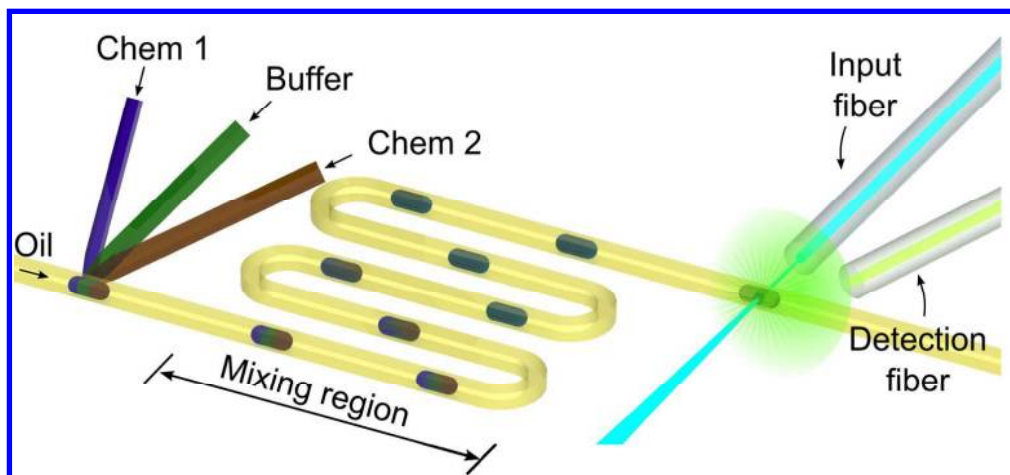
Name	Sequence	Concentration
MB	5'- (Alex Fluor® 488) – CC TAG CCC <u>CTA TGT ATG CTC TTT GTT GTG GCT AGG</u> – (BHQ1)-3'	2.5 μM
WT	5'-TAA <u>CAC AAC AAA GAG CAT ACA TAG</u> GGT TT-3'	1 μM
SM	5'-TAA <u>CAC AAC AAA GAa CAT ACA TAG</u> GGT TT-3'	1 μM
CON	5'-CCC TGG GAG GAT CCA AGC TTC CAG TAT C-3'	1 μM

Table 1

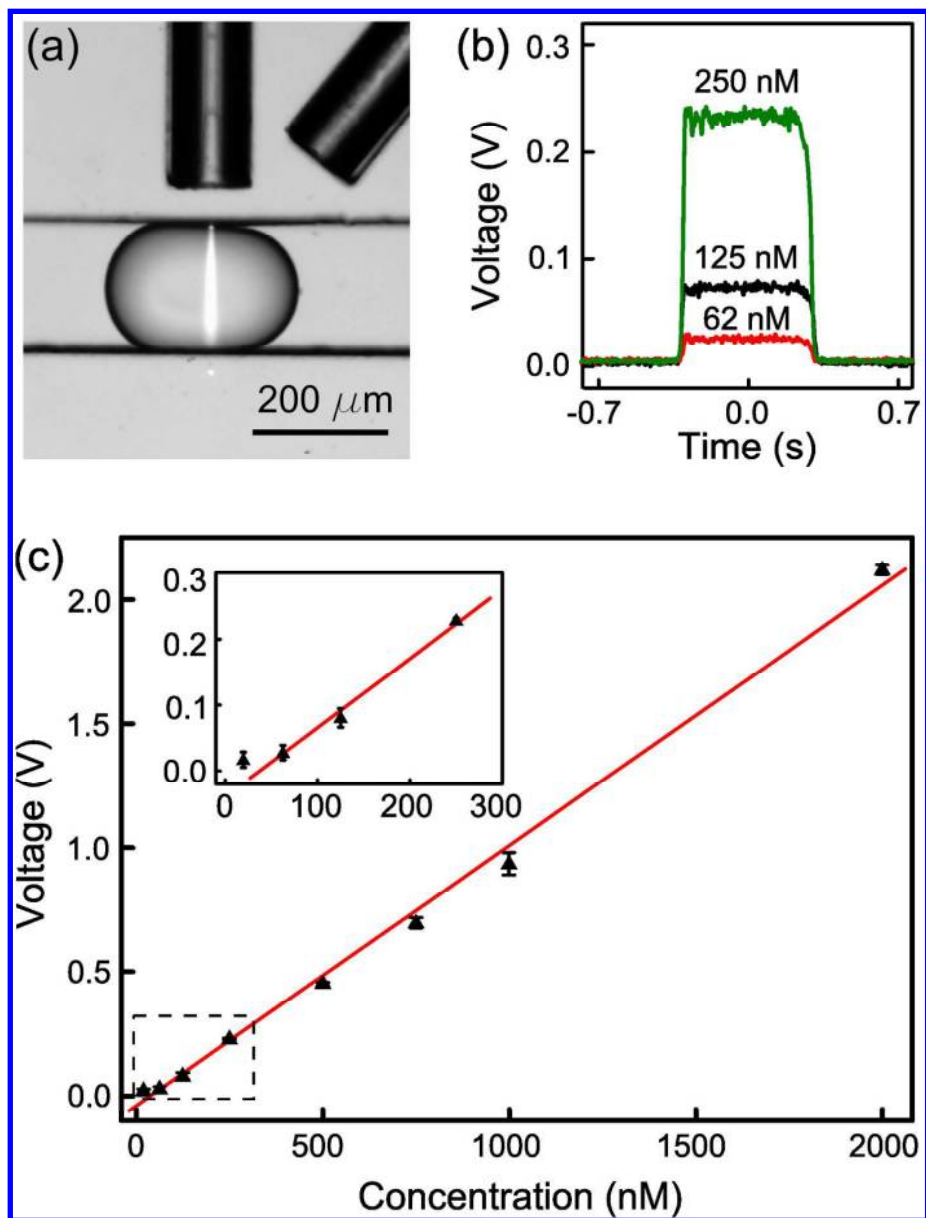
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TOC Figure

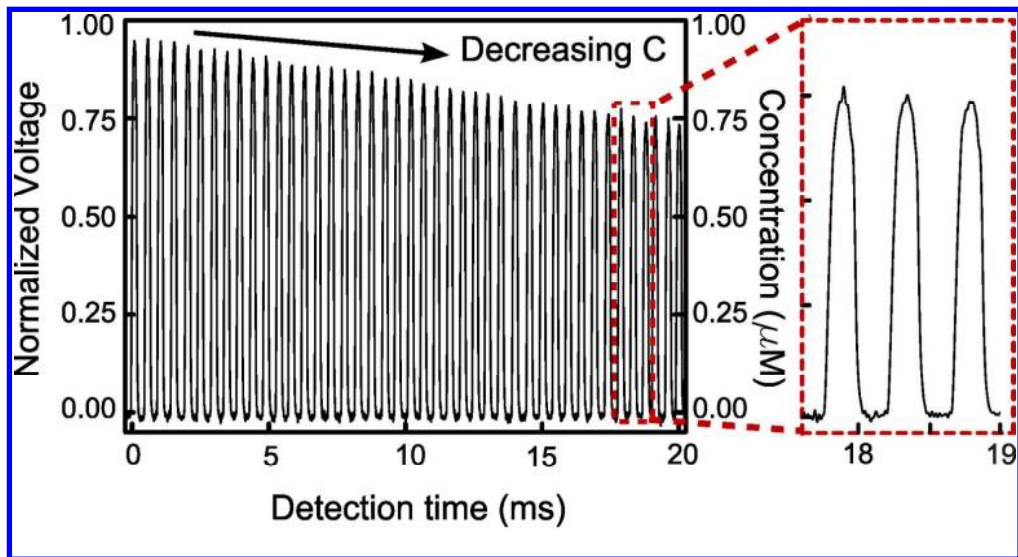




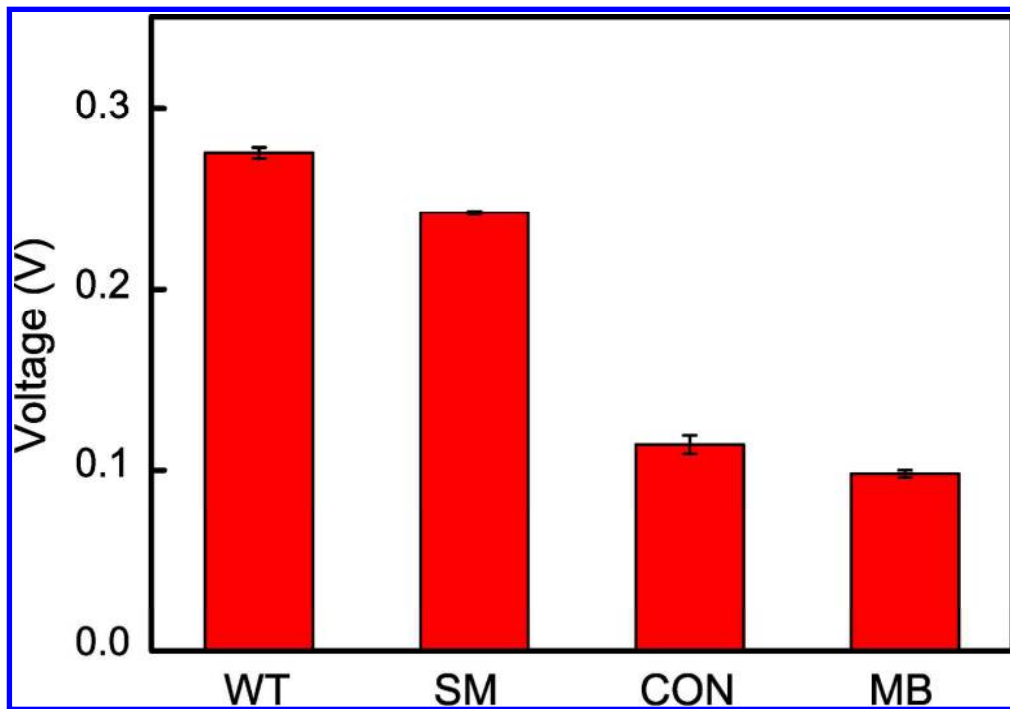
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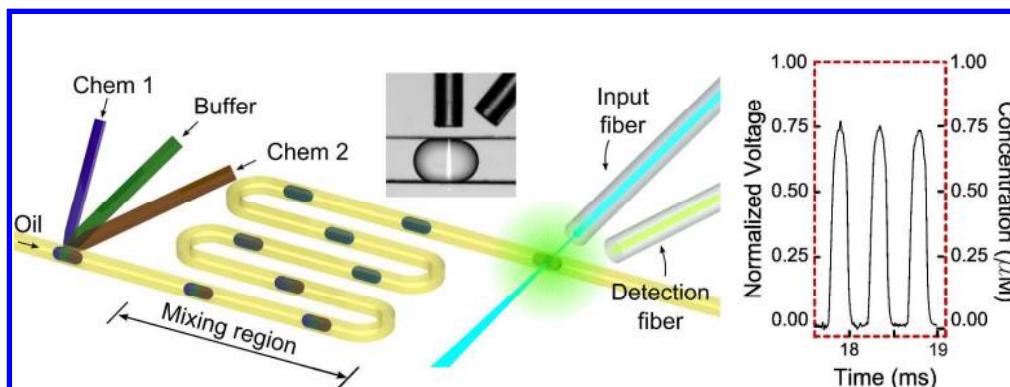
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687x371mm (72 x 72 DPI)



687x475mm (72 x 72 DPI)



1375x513mm (72 x 72 DPI)